

Date: Wednesday, 2/6/2008 11:12:11 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: MOUNTING BRACKET	
Job Number	: 37248		Part Number	: D2581	
Estimate Number	: 10604		Drawing Number	: D2581 REV A1	
P.O. Number	:		Project Number	: N/A	
This Issue	: 2/6/2008	S.O. No. :	Drawing Revision	: A1	
Prsht Rev.	: NC		Material	:	
First Issue	: / /		Due Date	: 2/18/2008	
Previous Run	: 36481		Qty:	70 Um: Each	
Written By	: <u>HA</u>		100		
Checked & Approved By	: <u>HA 08 02 06</u>				
Comment	: Est. D01.07.17 Added info to step 2SM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S11GA	304/316 .125 Sheet
Comment: Qty.: 0.0196 sf(s)/Unit Total : 1.3745 sf(s) 304/316 .125 Sheet (M304S0125) Batch: <u>104934</u> <u>LB 8-2-11</u>		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D2581 Dwg Rev: <u>A1</u> <u>LB 8-2-11</u> Prog Rev: <u>A1</u>		
2-Deburr if necessary <u>LB 8-2-11</u> <u>P Han 08/02/12 (100)</u>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>LB 8-2-11</u>		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK <u>LB 08/02/12 (100) coats</u>		
5.0	BRAKE NC	NC BRAKE
Comment: NC BRAKE Form as per Dwg D2581 using CNC Brake <u>LB 08/02/127 (100)</u>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: 12 Date: 08/02/27
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING BRACKET

Job Number: 37248

Part Number: D2581

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



100



Comment: INSPECT WORK TO CURRENT STEP

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *WIS*

PD 08-02-27 100

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

100

Job Completion



2008/2/27 100

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	<u>37248</u>
Description: Mounting Bracket	Part Number:	<u>D2581</u>
Inspection Dwg: D2581 Rev: A1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<u>BB</u>
Date:	8-2-11

Audited by:	
Date:	08/02/12

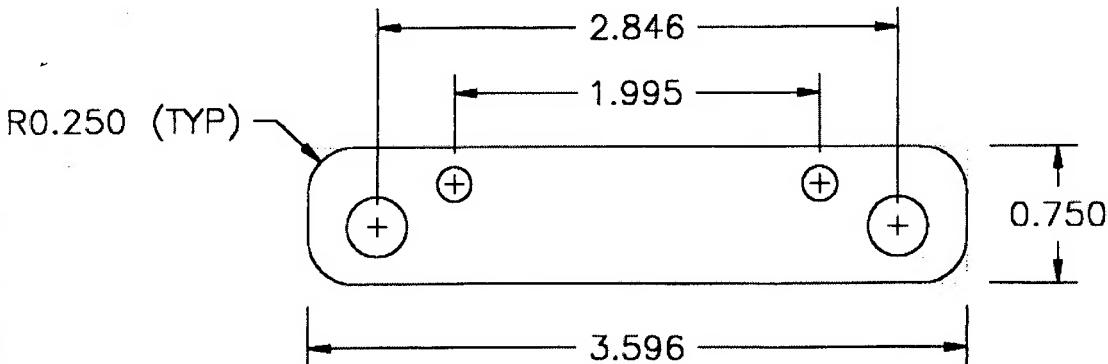
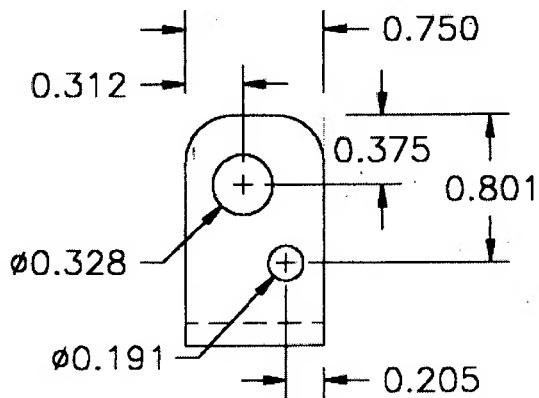
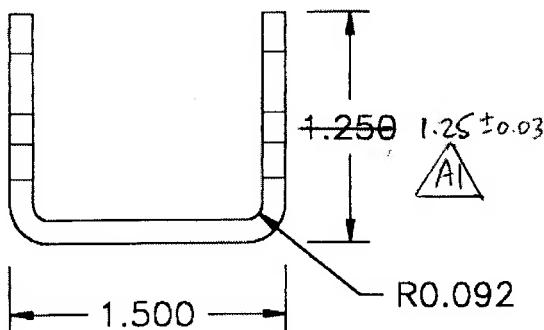
Prototype Approval:	N/A
Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.01.23	New Issue	KJ/JLM	SM

DART

DRAFT

DESIGN MIKE M	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>Bu</i>	APPROVED <i>M. M.</i>	DRAWING NO. D2581
DATE 96.06.27		REV. A SHEET 1 OF 1 SCALE 1:1

A1 ~~1/4 CP~~ 04.05.14 CHANGE TOLERANCE ON 1.25 Dimension**RELEASED**
96/07/23 Bx

MATERIAL: 304/316 SS 0.125 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 37248